BEFORE THE WEST VIRGINIA ENVIRONMENTAL QUALITY BOARD ECENED

MAXXIM MANUFACTURING, LLC,

JAN 3 2024

Appellant,

v.

Appeal No. 25-08-08-08-08

DIRECTOR, OFFICE OF MINING AND RECLAMATION, DEPARTMENT OF ENVIRONMENTAL PROTECTION,

Appellee.

NOTICE OF APPEAL

A. ACTION COMPLAINED OF:

The Appellant above-named respectfully represents that it is aggrieved by WVDEP's December 6, 2024 denial of its request for partial termination of Order MM-23-08. A copy of the WVDEP's denial is attached as Exhibit 1.

The Appellant prays that this matter be reviewed and that the Board order WVDEP to grant its request for partial termination of Order MM-23-08.

The specific objections to the action, including questions of fact and law to be determined by the Board, are set forth in detail in separate numbered paragraphs below.

B. FACTUAL BACKGROUND

1. Appellant Maxxim Manufacturing, LLC ("Maxxim") is the current owner and operator of a welding, fabrication, and repair ship located at 1712 Coal Heritage Road in Bluefield, WV (EPA ID No. WVR000516765) (the "Bluefield Machine Shop"). Maxxim acquired the Bluefield Machine Shop on December 7, 2022.

- 2. Prior to Maxxim's acquisition of the Bluefield Machine Shop, IPM Technologies owned and operated it. IPM also operated a separate chrome plating machine shop in Princeton, WV (the "Princeton Facility"). On August 1, 2022, WVDEP personnel conducted an inspection at both the Bluefield Machine Shop and the Princeton Facility in response to a complaint and issued NOV Nos. 2209-007 and I-22-28-033-MDP, which were related to IPM's storage and handling of potentially hazardous waste at both facilities.
- 3. In order to resolve the NOVs issued at the Bluefield Machine Shop and the Princeton Facility, IPM and WVDEP entered into a Consent Order. *See* Exhibit 2 (Consent Order). After going through public notice and comment, the Consent Order was considered effective on August 30, 2023. *Id.* Paragraph 6 of the Consent Order provided that it would be binding on IPM as well as its successors and assigns, which would include Maxxim. *Id.*
- 4. As part of the August 2023 Consent Order, IPM agreed to "submit for approval a proposed plan of corrective action and schedule, outlining action items and completion dates for how and when IPM will achieve compliance with the WV/NPDES permit and all pertinent laws and rules."
- 5. IPM submitted and executed corrective action plans for all violations cited during the August 1, 2022 inspection at the Bluefield Machine Shop. The chart below specifies the corrective action corresponding to each of violations of the Code of Federal Regulations and/or WV Legislative Rules described in the Order and the date on which the actions were completed for the Bluefield Machine Shop. *See* Figure 1.
- 6. WVDEP's May 12, 2023 Compliance Evaluation Inspection report confirmed compliance with the corrective measures outlined in the corrective action plans and the Consent Order. *See* Exhibit 3. The cover letter to the inspection report states that "[t]here were no deficiencies noted during the inspection."

Fig. 1

Corrective Action	Date of Completion	Paragraph/Violation
A monthly tracking has been added to the Waste Inspection Logbook to track how much, if any, Hazardous Waste is picked up from the facility. Generator Category was determined by the DEP to be a Small Generator. Samples were sent off for the two drums that were mislabeled. Reports have verified that there was no 004 arsenic in them and have been disposed of through the disposal company. Sent Casey Stutler the Sample reports for the honing oil and sludge for determination of	11/09/22	(7.a.) 40CFR262.13 - IPM failed to determine the monthly generator category. (7.b.) 40CFR262.11 - IPM failed to perform hazardous waste determinations.
waste. This was approved through DEP 11/09/2022. IPM is in the process of negotiating removal of all hazardous waste containers/tanks from property through a reputable waste removal company. The satellite storage area will contain a holding tank(s); containers (2) each will sit in as a source of secondary containment. IPM to provide and instruction to be given to facility employees on how and where to check for leaks of stored containers as well as checking for leaks from/around secondary containment units. Once removal of all hazardous waste containers/tanks from property through a reputable waste removal company, this pickup process will be scheduled on a 8-10 week schedule for pickup and removal of hazardous/Non-hazardous waste from the facility. There are monitoring controls that have been added to the DAILY, WEEKLY, MONTHLY, QUARTLY INSPECTIONS CHECKS LOGBOOK to ensure that containers and secondary tanks are inspected for leaks. 11/15/2022 (on-going monitoring and tracking will be performed). DEP has been provided photos of the Waste Storage Area and containment as well as the	11/23/2022	(7.c.) 47CSR58 4.7.d— IPM failed to store containers containing materials that have the potential to contaminate groundwater in such a manner that spills andleaks were contained. Multiple 55-gallon drums, some of which contained potentially hazardous waste, were stored without secondary containment.

tre	cking manifest to show bulk waste has been
l re	moved.

- 7. Paragraph 7 of the Consent Order provides that it "shall terminate upon IPM's notification of full compliance with the 'Order for Compliance' and verification of this notification by WVDEP.
- 8. By letter dated November 17, 2023, Maxxim provided WVDEP with a "Notification of Full Compliance with Consent Order MM-23-08," as to the Bluefield Machine Shop. Exhibit 4. On December 6, 2024, WVDEP notified Maxxim via email that the agency does "not offer partial terminations of Order" and denied Maxxim's termination request. Exhibit 1.

C. QUESTIONS OF FACT AND LAW/SPECIFIC OBJECTIONS

The specific objections to the action, including questions of fact and law to be determined by the Board, are set forth in detail in separate numbered paragraphs below. The objections may be factual or legal:

- As a matter of fact and law, Appellant believes Appellee acted arbitrarily, capriciously, or otherwise in violation of the law as described above in issuing its December 7, 2024 denial of Appellant's request for partial termination of the Consent Order.
- Appellant believes Appellee's refusal to approve a partial termination of a Consent
 Order as to the Bluefield Machine Shop is require is based on a mistake of law

D. RELIEF REQUESTED

Pursuant to W. Va. Code § 22-11-21 and § 22B-1-7, Clear Fork therefore prays that this matter be reviewed and that the Board order WVDEP to grant Appellant's request for termination of the Consent Order as to the Bluefield Machine Shop.

Maxxim Manufacturing, LLC

CHRISTOPHER M. HUNTER (WVBN 9768)

M. SHANE HARVEY (WVBN 6604)

JACKSON KELLY, PLLC

1600 Laidley Tower

Post Office Box 553

Charleston, West Virginia 25322

Counsel for Maxxim Manufacturing, LLC

BEFORE THE WEST VIRGINIA ENVIRONMENTAL QUALITY BOARD

MAXXIM MANUFACTURING, LLC,

Appellant,

v.

Appeal No. 25-02-EQB

DIRECTOR, OFFICE OF MINING AND RECLAMATION, DEPARTMENT OF ENVIRONMENTAL PROTECTION,

Appellee.

CERTIFICATE OF SERVICE

I, Christopher M. Hunter, hereby certify that a true and exact copy of the foregoing NOTICE OF APPEAL was caused to be served upon the following via United States mail, postage pre-paid, this 3rd day of January 2025.

Charles S. Driver Office of Legal Services West Virginia Department of Environmental Protection 601 57th Street, SE Charleston, WV 25304

CHRISTOPHER M. HUNTER

Ih h. Han

Exhibit 1

From: "Blair, Samantha N" < samantha.n.blair@wv.gov>

Date: December 6, 2024 at 11:09:43 AM EST

To: Shelley Surles <<u>SSurles@alphametresources.com</u>>
Subject: Order MM-23-08 issued to Industrial Plating

You don't often get email from samantha.n.blair@wv.gov. Learn why this is important

CAUTION: This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.

Good Morning,

I recently became the Enforcement Officer for the EE Administrative Unit and was contacted by our Haz Waste personnel that you had questions in relation to Order MM-23-08 issued to Industrial Plating and Machine. It is my understanding that Maxxim Manufacturing is a tenant of the Bluefield site, which was included in the Order, and you had requested a partial termination of the Order because the Bluefield site had come back into compliance. While we do appreciate the efforts made to achieve and maintain compliance we do not offer partial terminations of Orders. If you have any further questions, feel free to reach out via email or phone. Thank you, Samantha

__

Samantha Blair

Department of Environmental Protection
Assistant Chief Inspector
Administrative Enforcement
601 57th Street
Charleston, WV 25304
304-281-6702

Exhibit 2



west virginia department of environmental protection

Environmental Enforcement 601 57th Street SE Charleston, WV 25304

Telephone: (304) 926-0470 Fax: (304) 926-0488

Harold D. Ward, Cabinet Secretary dep.wv.gov

September 1, 2023

Industrial Plating & Machine Inc. Shannon Remines, VP - Manufacturing PO BOX 569 Bluefield, WV 24701

CERTIFIED RETURN RECEIPT REQUESTED

9489 0090 0027 6501 9431 01

Dear Shannon Remines:

The public notice requirements of Legislative Rule, Title 47, Series 1 (47CSR1) have been completed. No comments were received during the comment period; therefore, no changes have been made to Order No. MM-23-08. Enclosed please find a fully executed copy of this final Order, effective August 30, 2023.

Please note the requirements under the Order for Compliance. Every effort should be made to comply with the terms of this Order. Should you have any questions regarding this matter, please contact David C. Simmons, Assistant Chief Inspector, at (304) 926-0470.

Sincerely,

eremy W. Bandy

Enclosure

cc: Katheryn Emery, P.E., Director, DWWM (via e-mail)

Yogesh Patel, Assistant Director, DWWM/Permits (via e-mail)

David C. Simmons, Assistant Chief Inspector, EE (via e-mail)

Brad Wright, Assistant Chief Inspector, EE (via e-mail)

Joseph Sizemore, Assistant Chief Inspector, EE/HW & Tanks (via e-mail)

Laura McGee, Environmental Resources Program Manager, EE (via e-mail)

Cindy Blugerman, Environmental Resources Specialist, EE (via e-mail)

Amaris Elliott, Environmental Resources Associate, EE (via e-mail)

Gregory Morris, Environmental Inspector Supervisor, EE/WW (via e-mail)

Michael Puckett, Environmental Inspector, EE/WW (via e-mail)

John Killian, Environmental Inspector Supervisor, EE/HW (via e-mail)

Promoting a healthy environment.

Casey Stutler, Environmental Inspector, EE/HW (via e-mail) Shyrel Moellendick, MSSS, EE (via e-mail) Allison Gieda, US EPA, Region III (via e-mail) Greg Null, A/R Manager (via e-mail)



west virginia department of environmental protection

Division of Water and Waste Management 601 57th Street SE

Charleston, WV 25304 Phone: (304) 926-0470 Fax: (304) 926-0488 Harold D. Ward, Cabinet Secretary dep.wv.gov

CONSENT ORDER
ISSUED UNDER THE
WATER POLLUTION CONTROL ACT
WEST VIRGINIA CODE, CHAPTER 22, ARTICLE 11
AND THE
GROUNDWATER PROTECTION ACT
WEST VIRGINIA CODE, CHAPTER 22, ARTICLE 12
AND THE
HAZARDOUS WASTE MANAGEMENT ACT

HAZARDOUS WASTE MANAGEMENT ACT WEST VIRGINIA CODE, CHAPTER 22, ARTICLE 18

TO: Industrial Plating & Machine Inc.

Shannon Remines, VP-Manufacturing

P.O. Box 569

Bluefield, WV 24701

and

IPM Technologies
Shannon Remines, VP-Manufacturing
P.O. Box 569
Bluefield, WV 24701

DATE: June 6, 2023

ORDER NO.: MM-23-08

INTRODUCTION

This Consent Order is issued by the Director of the Division of Water and Waste Management (hereinafter "Director"), under the authority of West Virginia Code 22-11-1 et seq., 22-12-1 et seq., and 22-18-1 et seq. to Industrial Plating & Machine Inc. and IPM Technologies (hereinafter "IPM").

FINDINGS OF FACT

In support of this Order, the Director hereby finds the following:

Promoting a healthy environment.

Princeton Facility

- 1. IPM operates a chrome plating machine shop located in Princeton, Mercer County, West Virginia. IPM has been assigned EPA ID No. WVD082967472 for regulated activity at the facility associated with hazardous waste. On February 8, 2021, IPM was reissued WV/NPDES Water Pollution Control Permit No. WV0111457, Registration No. WVG610045, for regulated activity at the facility associated with industrial stormwater.
- On February 27, 2018, IPM entered into Consent Order No. HW-18-001 to address noncompliance at the aforementioned facility. The Order was issued in response to hazardous waste violations observed during an inspection conducted on June 28, 2017.
- 3. On March 29, 2019, IPM entered into Consent Order No. HW-19-005 to address non-compliance at the aforementioned facility. The Order was issued in response to hazardous waste violations observed during an inspection conducted on August 27, 2018. Among other items, this Order required IPM to submit an approvable plan of corrective action, outlining action items and completion dates for how and when IPM would achieve compliance with all pertinent laws and rules. The plan of corrective action, dated October 18, 2018, was subsequently approved by WVDEP on June 12, 2019.
- 4. On August 1, 2022, West Virginia Department of Environmental Protection (WVDEP) personnel conducted an inspection at the aforementioned facility in response to a complaint. During the inspection, violations of the following sections of the Code of Federal Regulations, WV Legislative Rules, and the WV/NPDES permit were observed and documented:
 - a. 40CFR270.1 and 22-18-8(a) IPM treated and stored hazardous waste without a permit.
 - b. 40CFR262.17(a)(5)(ii)(A) IPM failed to label tanks of hazardous waste with the words "Hazardous Waste".
 - c. 40CFR262.17(a)(5)(ii)(B) IPM failed to label tanks of hazardous waste with an indication of the hazards of the contents.
 - d. 40CFR265.192 IPM failed to obtain a written assessment by a professional engineer for the new hazardous waste storage tanks.
 - e. 40CFR265.193 IPM failed to provide secondary containment for hazardous waste storage tanks.
 - f. 40CFR262.17(a)(1)(iv)(A) IPM failed to keep containers of hazardous waste closed.
 - g. 40CFR262.17(a)(5)(i)(A) IPM failed to label containers of hazardous waste with the words "Hazardous Waste".
 - h. 40CFR262.17(a)(5)(i)(B) IPM failed to label containers of hazardous waste with an indication of the hazards of the contents.
 - i. 40CFR262.17(a)(5)(i)(C) IPM failed to label containers of hazardous waste with an accumulation start date.
 - j. 40CFR262.17(a)(1)(v) IPM failed to conduct weekly inspections of hazardous waste central accumulation areas.
 - k. 40CFR265.195 IPM failed to conduct daily inspections of hazardous waste storage tanks.

- 1. 40CFR262.15(a)(5)(i) IPM failed to label satellite accumulation containers with the words "Hazardous Waste".
- m. 40CFR262.15(a)(5)(ii) IPM failed to label satellite accumulation containers with an indication of the hazards of the contents.
- n. 40CFR262.255 IPM failed to provide adequate aisle spacing required for movement of personnel and equipment during an emergency.
- o. 40CFR262.17(a)(7)(i)(A) IPM failed to provide training to employees that teaches them how to perform their duties.
- p. 40CFR262.17(a)(7)(i)(B) IPM failed to have a training program directed by a person trained in hazardous waste management.
- q. Section B.17.A.2.a.7 IPM failed to institute an employee training program to inform personnel at all levels of responsibility of the components and goals of the Stormwater Pollution Prevention Plan (SWPPP).
- r. Section B.17.A.2.a.8 IPM failed to identify qualified company personnel to inspect designated equipment for quarterly visual inspections.
- s. Section B.10 IPM failed to perform and document a visual examination of a stormwater discharge associated with industrial activity for each outlet during each monitoring period.
- t. Appendix A.III.1 IPM failed to submit Discharge Monitoring Reports (DMRs). Specifically, DMRs had not been submitted for any of the six (6) quarters since the reissuance of the WV/NPDES permit on February 8, 2021.
- u. 47CSR58 Section 4.7.d. IPM failed to store containers containing materials that have the potential to contaminate groundwater in such a manner that spills and leaks are contained. Multiple containers containing plating wastes were stored without secondary containment.

As a result of the aforementioned violations, Notice of Violation (NOV) Nos. 2208-006, I-22-28-031-MDP, I-22-28-032-MDP, and I-22-28-033-MDP were issued to IPM.

- 5. On November 10, 2022, WVDEP personnel conducted a follow-up inspection (FUI) at the aforementioned facility. During the inspection, violations of the following sections of the Code of Federal Regulations were observed and documented:
 - a. 40CFR270.1 and 22-18-8(a) IPM treated and stored hazardous waste without a permit.
 - b. 40CFR265.192 IPM failed to obtain a written assessment by a professional engineer for the new hazardous waste storage tanks.
 - c. 40CFR265.193 IPM failed to provide secondary containment for hazardous waste storage tanks.
 - d. 40CFR265.195 IPM failed to conduct daily inspections of hazardous waste storage tanks.
 - e. 40CFR262.15(a)(5)(i) IPM failed to label satellite accumulation containers with the words "Hazardous Waste".
 - f. 40CFR262.15(a)(5)(ii) IPM failed to label satellite accumulation containers with an indication of the hazards of the contents.
 - g. 40CFR262.17(a)(7)(i)(A) IPM failed to provide training to employees that teaches them how to perform their duties.
 - h. 40CFR262.17(a)(7)(i)(B) IPM failed to have a training program directed by a person trained in hazardous waste management.

Bluefield Facility

- 6. IPM operates a welding, fabrication, and repair shop located in Bluefield, Mercer County, West Virginia. IPM has been assigned EPA ID No. WVR000516765 for regulated activity at the facility associated with hazardous waste.
- 7. On August 1, 2022, WVDEP personnel conducted an inspection at the aforementioned facility in response to a complaint. During the inspection, violations of the following sections of the Code of Federal Regulations and WV Legislative Rules were observed and documented:
 - a. 40CFR262.13 IPM failed to determine the monthly generator category.
 - b. 40CFR262.11 IPM failed to perform hazardous waste determinations.
 - c. 47CSR58 Section 4.7.d IPM failed to store containers containing materials that have the potential to contaminate groundwater in such a manner that spills and leaks were contained. Multiple 55-gallon drums, some of which contained potentially hazardous waste, were stored without secondary containment.

As a result of the aforementioned violations, NOV Nos. 2209-007 and I-22-28-033-MDP were issued to IPM.

8. On May 12, 2023, WVDEP personnel conducted a compliance evaluation inspection (CEI) at the aforementioned facility. This facility recently changed ownership and is currently operating as Bluefield Machine Shop. During the inspection, no violations were observed.

General Information

9. On February 28, 2023, WVDEP personnel and representatives of IPM met to discuss the terms and conditions of this Order.

ORDER FOR COMPLIANCE

Now, therefore, in accordance with West Virginia State Code 22-11-1 et seq., 22-12-1 et seq., and 22-18-1 et seq., it is hereby agreed between the parties, and ORDERED by the Director:

- IPM shall immediately take all measures to initiate compliance with the WV/NPDES
 permit and all pertinent laws and rules.
- 2. Within thirty (30) days of the effective date of this Order, IPM shall submit for approval a proposed plan of corrective action and schedule, outlining action items and completion dates for how and when IPM will achieve compliance with the WV/NPDES permit and all pertinent laws and rules. The plan of corrective action shall make reference to EPA ID Nos. WVR000516765 and WVD082967472, WV/NPDES Water Pollution Control Permit No. WV0111457, Registration No. WVG610045, and Order No. MM-23-08. The plan of corrective action shall be submitted to:

Upon approval, the plan of corrective action and schedule shall be incorporated into and become part of this Order, as if fully set forth herein. Failure to submit an approvable plan of corrective action and schedule or failure to adhere to the approved schedule is a violation of this Order.

- 3. Because of IPM's WV/NPDES permit and Code of Federal Regulation violations, IPM shall be assessed a civil administrative penalty in the total amount of ninety-one thousand one hundred thirty-seven dollars (\$91,137), which shall be paid within thirty (30) days of the effective date of this Order. Payments shall be made to the West Virginia Department of Environmental Protection, and shall be distributed as follows:
 - Seventy-seven thousand two hundred seventeen dollars (\$77,217) shall be paid to the Hazardous Waste Management Fund.
 - Thirteen thousand nine hundred twenty dollars (\$13,920) shall be paid to the Water Quality Management Fund.

Payments made pursuant to this paragraph are not tax-deductible for purposes of State or federal law. Payment shall include a reference to the Order No. MM-23-08 and shall be mailed to:

Chief Inspector
Environmental Enforcement - Mail Code #031328
WV-DEP
601 57th Street SE
Charleston, WV 25304

OTHER PROVISIONS

- 1. IPM hereby waives its right to appeal this Order under the provisions of West Virginia State Code 22-11-21, 22-12-11, and 22-18-20. Under this Order, IPM agrees to take all actions required by the terms and conditions of this Order and consents to and will not contest the Director's jurisdiction regarding this Order. However, IPM does not admit to any factual and legal determinations made by the Director and reserves all rights and defenses available regarding liability or responsibility in any proceedings regarding IPM other than proceedings, administrative or civil, to enforce this Order.
- 2. The Director reserves the right to take further action if compliance with the terms and conditions of this Order does not adequately address the violations noted herein and reserves all rights and defenses which he may have pursuant to any legal authority, as well as the right to raise, as a basis for supporting such legal authority or defenses, facts other than those contained in the Findings of Fact.

- 3. If any event occurs which causes delay in the achievement of the requirements of this Order, IPM shall have the burden of proving that the delay was caused by circumstances beyond its reasonable control which could not have been overcome by due diligence (i.e., force majeure). Force majeure shall not include delays caused or contributed to by the lack of sufficient funding. Within three (3) working days after IPM becomes aware of such a delay, notification shall be provided to the Director/Chief Inspector and IPM shall, within ten (10) working days of initial notification, submit a detailed written explanation of the anticipated length and cause of the delay, the measures taken and/or to be taken to prevent or minimize the delay, and a timetable by which IPM intends to implement these measures. If the Director agrees that the delay has been or will be caused by circumstances beyond the reasonable control of IPM (i.e., force majeure), the time for performance hereunder shall be extended for a period of time equal to the delay resulting from such circumstances. A force majeure amendment granted by the Director shall be considered a binding extension of this Order and of the requirements herein. The determination of the Director shall be final and not subject to appeal.
- 4. Compliance with the terms and conditions of this Order shall not in any way be construed as relieving IPM of the obligation to comply with any applicable law, permit, other order, or any other requirement otherwise applicable. Violations of the terms and conditions of this Order may subject IPM to additional penalties and injunctive relief in accordance with the applicable law.
- The provisions of this Order are severable and should a court or board of competent
 jurisdiction declare any provisions to be invalid or unenforceable, all other provisions
 shall remain in full force and effect.
- 6. This Order is binding on IPM, its successors and assigns.
- 7. This Order shall terminate upon IPM's notification of full compliance with the "Order for Compliance" and verification of this notification by WVDEP.

380	7-23-23
Shannon Remines, VP-Manufacturing Industrial Plating & Machine Inc. IPM Technologies	Date
Public Notice begin:	07/28/2023
Controller promise in the second controller communication controller controll	Date
Public Notice end:	08/27/2023
The state of the s	Date
Koking Conny	8/30/23
Katheryn Emery, P.E., Director Division of Water and Waste Management	Date

Exhibit 3



west virginia department of environmental protection

Environmental Enforcement Hazardous Waste 601 57th Street SE Charleston, WV 25304 Phone: 304-926-0470 Harold D. Ward, Cabinet Secretary dep.wv.gov

May 26, 2023

Jack Lamm, Quality Control Tech Bluefield Machine Shop P.O. Box 569 Bluefield, WV 24701

Dear Mr. Lamm:

Enclosed is a copy of the Compliance Evaluation Inspection (CEI) report conducted by a representative from the Director of the Division of Water and Waste Management. This report is based on an inspection conducted on May 12, 2023.

There were no deficiencies noted during the inspection. Thank you for your assistance during this inspection.

If you have any questions, please contact Environmental Inspector Casey Stutler at (304) 926-0499 x49728.

Sincerely,

John Killian

Environmental Inspector Supervisor

Environmental Enforcement - Hazardous Waste

Enclosure

cc: Joseph M. Sizemore, Assistant Chief Inspector, EE - HW/UST/AST Casey Stutler, Environmental Inspector, EE - HW (via email)

Promoting a healthy environment.



west virginia department of environmental protection

DWWM-EE/Hazardous Waste 601 57th Street SE Charleston, WV 25304 Phone: 304-926-0499 x49728 Harold D. Ward, Cabinet Secretary dep.wv.gov

VERY SMALL QUANTITY GENERATOR COMPLIANCE EVALUATION INSPECTION

The regulations for this inspection are Title 40 Code of Federal Regulation (CFR) Parts 260-279 as adopted and incorporated by reference in the WV Hazardous Waste Management Act (WVSC §22-18), and the WV Hazardous Waste Management Rule (33CSR20)

COMPANY NAME: Bluefield Machine Shop

MAILING ADDRESS: PO Box 569

Bluefield, WV 24701

EPA ID #: WVR000516765

LOCATION: 1712 Coal Heritage Rd.

Bluefield, WV 24701 37.28269°, -81.24920°

PHONE: 304-888-1098

COMPANY CONTACT(s): Jack Lamm

EMAIL ADDRESS: jlamm@alphametresources.com

ADVISED OF INSPECTION AUTHORITY (Y/N): Y

DATE INSPECTED: May 12, 2023

TIME INSPECTED: 1:00pm

INSPECTOR(s): Casey Stutler, WVDEP-EE/HW

VIOLATION (Y/N): N

ACTION TAKEN: None

37.28

COUNTY: Mercer

TITLE(s): Quality Control Tech

HAZARDOUS WASTES:

D001 D035 F003 F005

OUANTITY PER MONTH:

<220 lbs

DISPOSAL COMPANY OR METHOD:

Safety-Kleen

PREPARED BY: Casey Stutler, Environmental Inspector

On May 12, 2023 I conducted a Compliance Evaluation Inspection of Maxxim Manufacturing - Bluefield Machine Shop. I met with Shannon Remines, Jack Lamm, and Shelley Surles. They showed me around the facility. The facility recently changed ownership. It was formerly known as IPM Technologies. They are currently notified as a Very Small Quantity Generator of hazardous waste. The facility performs welding, fabrication, hydraulic cylinder repairs, gearbox rebuilds, and gear manufacturing. Hazardous waste is generated during painting.

The facility generates used oil. It is stored in five 330-gallon totes. The totes were labeled with the words "Used Oil" and were sitting on secondary containment pallets. Hazardous waste paint and solvent are stored in the hazardous waste storage room. They had one 55-gallon drum in storage. It was labeled with the words "Hazardous Waste."

Compliance Evaluation: No violations were noted during the inspection.

Should this facility be returned to SNN status? Yes No Date:	Is this facility a SNY? Yes No Date: 5/26/2023 Authorized Initials: JDK Should this facility be returned to SNN status? Yes No Date: Authorized Initials:					
Fowler 5/26/23 MSkeens RCRAInfo CM&E EVALUATION – VIOLATION FORM WV Revised 8/2018						
*EPA ID Number	EIN					
Handler Name Bluefield Machine Shop						
Physical Location 1712 Coal Heritage Rd.						
City Bluefield State WV Zip C	ode 24701					
Actual Generator Status Check only if different from Notified Status. LQG SQG VSQG	Closed Non-Handler					
Universe Change Required? (Generator Status Change Required) YES NO If YES, complete the Universe Complete th	Change Section (on reverse side of this form).					
RCRA Non-Notifier? YES NO If YES, complete the Handler Section (on	reverse side of this form).					
Other Facility Information Changes? YES NO If YES, complete the Handle	r Section (on reverse side of this form).					
*EVALUATION • Add Update Delete						
	sponsible Suborganization					
	WVCAS EE-HW					
	Reclassified SV Date:					
SNY, and SNN, otherwise it defaults to Evaluation Start Date. For CDI,	aly applicable for SNY					
for the Day Zero. SNN evaluation type does not require a Day Zero.	propriate.					
Notes:						
Evaluation Indicator Field (Check all that apply						
Citizen Complaint Multimedia Inspection Sampling Not Subtitle C						
Citizen Complaint Multimedia inspection Sampling	Not Subtitle C					
Focused Coverage Areas (Use Only for Evaluation Ty						
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI	rpe FCI)					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI EC NC PTB PTX Routine/Standardized FCI	rpe FCI)					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI EC INC PTB PTX FAUTING ROutine/Standardized FCI CAR CPC DOS EMR IEI ISI RTI	rpe FCI)					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI IEC INC PTB PTX FAI CONTINE Standardized FCI CAR CPC DOS EMR IEI ISI RTI WV State Specific FCI	rpe FCI) THI UIC UOI UWR					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI EC INC PTB PTX Routine/Standardized FCI CAR CPC DOS EMR IEI ISI RTI WV State Specific FCI COM DBC DPI OAG SAM SPL TNK	/pe FCI) THI UIC UOI UWR TRI					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI EC INC PTB PTX Routine/Standardized FCI CAR CPC DOS EMR IEI ISI RTI WV State Specific FCI COM DBC DPI OAG SAM SPL TNK Does this Evaluation Add/Update/Delete a Violation?	THI UIC UOI UWR TRI TRI UIC Section(s) on page 2 this form.					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI EC INC PTB PTX Routine/Standardized FCI CAR CPC DOS EMR IEI ISI RTI WV State Specific FCI COM DBC DPI OAG SAM SPL TNK Does this Evaluation Add/Update/Delete a Violation? YES NO If Y Info	THI UIC UOI UWR IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI EC INC PTB PTX Routine/Standardized FCI CAR CPC DOS EMR IEI ISI RTI WV State Specific FCI COM DBC DPI OAG SAM SPL TNK Does this Evaluation Add/Update/Delete a Violation? YES NO If Y Info	rpe FCI) THI UIC UOI UWR TRI TRI es, fill in the Violations Section(s) on page 2 this form.					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI EC INC PTB PTX Routine/Standardized FCI CAR CPC DOS EMR IEI ISI RTI WV State Specific FCI COM DBC DPI OAG SAM SPL TNK Does this Evaluation Add/Update/Delete a Violation? YES NO FINE NO FINE Does this Evaluation link to a Commitment? YES NO FINE Does this Evaluation link to a 3007 Request? YES NO FINE OUTSTANDING VIOLATIONS COVERED BY ABOVE EVALUATION? YES NO	rpe FCI) THI UIC UOI UWR TRI TRI es, fill in the Violations Section(s) on page 2 this form. es, please use the RCRAInfo 3007 ormation Requests and Commitments Form. res, please use the RCRAInfo 3007					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI IEC INC PTB PTX Routine/Standardized FCI CAR CPC DOS EMR IEI ISI RTI WV State Specific FCI COM DBC DPI OAG SAM SPL TNK Does this Evaluation Add/Update/Delete a Violation? YES NO FY NO FINANCIAL PER NO FY Info Does this Evaluation link to a 3007 Request? YES NO FY Regulation Citation (Type + Citation)	THI UIC UOI UWR TRIED UNT TRI UIC UOI UWR TRIED UNT					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI EC INC PTB PTX Routine/Standardized FCI CAR CPC DOS EMR IEI ISI RTI WV State Specific FCI COM DBC DPI OAG SAM SPL TNK Does this Evaluation Add/Update/Delete a Violation? YES NO FIFT INF Does this Evaluation link to a Commitment? YES NO FIFT INF DOES THIS Evaluation link to a 3007 Request? YES NO FIFT INF **Regulation Citation (Type + Citation) **Regulation Type **Agency (ex. FR 262.1)	THI UIC UOI UWR THIS TRIES OF THE TRIES OF T					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI IEC INC PTB PTX Routine/Standardized FCI CAR CPC DOS EMR IEI ISI RTI WV State Specific FCI COM DBC DPI OAG SAM SPL TNK Does this Evaluation Add/Update/Delete a Violation? YES NO OF Info NO OF INFO Does this Evaluation link to a Commitment? YES NO FINE Does this Evaluation link to a 3007 Request? YES NO FINE *Regulation Citation (Type + Citation)	TRI UIC UOI UWR USE, fill in the Violations Section(s) on page 2 this form. Les, please use the RCRAInfo 3007 formation Requests and Commitments Form. Les, please use the RCRAInfo 3007 formation Requests and Commitments Form. Les, please use the RCRAInfo 3007 formation Requests and Commitments Form. Description of the property o					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI IEC INC PTB PTX Routine/Standardized FCI CAR CPC DOS EMR IEI ISI RTI WV State Specific FCI COM DBC DPI OAG SAM SPL TNK Does this Evaluation Add/Update/Delete a Violation? YES NO FIFT INF Does this Evaluation link to a Commitment? YES NO FIFT INF DOES THIS Evaluation link to a 3007 Request? YES NO FIFT INF **Regulation Citation (Type + Citation) Seq. No. **Violation Type **Agency (ex. FR 262.1)	THI UIC UOI UWR THIS TRIES OF THE TRIES OF T					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI BEC NC PTB PTX Routine/Standardized FCI CAR CPC DOS EMR IEI ISI RTI WV State Specific FCI COM DBC DPI OAG SAM SPL TNK Does this Evaluation Add/Update/Delete a Violation? YES NO FIT NO	TRI UIC UOI UWR USE, fill in the Violations Section(s) on page 2 this form. Les, please use the RCRAInfo 3007 formation Requests and Commitments Form. Les, please use the RCRAInfo 3007 formation Requests and Commitments Form. Les, please use the RCRAInfo 3007 formation Requests and Commitments Form. Description of the property o					
Focused Coverage Areas (Use Only for Evaluation Ty Regulation-Specific FCI BBI BIF CCI CFI ECM FAI IEC INC PTB PTX Routine/Standardized FCI CAR CPC DOS EMR IEI ISI RTI WV State Specific FCI COM DBC DPI OAG SAM SPL TNK Does this Evaluation Add/Update/Delete a Violation? YES NO Iff Y Info Does this Evaluation link to a Commitment? YES NO INFO OUTSTANDING VIOLATIONS COVERED BY ABOVE EVALUATION? YES NO *Regulation Citation (Type + Citation) Seq. No. *Violation Type *Agency (ex. FR 262.1) 262.A S 40 CFR 262.13	TRI UIC UOI UWR USE, fill in the Violations Section(s) on page 2 this form. Les, please use the RCRAInfo 3007 formation Requests and Commitments Form. Les, please use the RCRAInfo 3007 formation Requests and Commitments Form. Les, please use the RCRAInfo 3007 formation Requests and Commitments Form. Description of the property o					

RCRAInfo CM&E Evaluation-Violation Form, Page 2

EPA ID Number	Handler Name				
WVR000516765 Bluefield Machine Shop					
(Additional Violations can be added/		NS SECTION using the RCF	RAInfo CM	&E Additional	Violations Form)
VIOLATION Add Update	Delete			Link to Above	e Evaluation
Seq. No Violation Type Agency 262.A Notes: The facility failed to determine the	Determined Date (mm/dd/yyyy) 08/01/2022 Determined Date (mm/dd/yyyy)	2 O A R	to Complian Qualifier RTC Qualifier is ering an Actual TC	required if	Actual RTC Date (mm/dd/yyyy) 05/12/2023
LINK CITATIONS TO ABOVE VIOLATIC	N? YES	● NO□		lf Yes, fill in in	formation below
Citation Type Citation FR 40 CFR 262.13			No	tes	
VIOLATION Add Update	Delete			Link to Above	e Evaluation
Seq. No Type Agency (mm/dd/yyyy) Qualifier (mm/dd/yyyy)					Actual RTC Date (mm/dd/yyyy) 05/12/2023
LINK CITATIONS TO ABOVE VIOLATION	N? YES	● NO□		If Yes, fill in in	formation below
Citation Type Citation FR 40 CFR 262.11			No	tes	
HANDLE	R SECTION (F	II out if RCRA	Non-Notifie	er)	
Handler Name		Contac			
Street					
City		State		Zip Code	
County					
UNIVERSE CHAN		ill out if Unive	rse Change	Required)	
i. Indicate the Facility's current Universe					
ii. Indicate the new RCRAInfo Generator Note: All TSD activity changes must be handled by cannot be made using this form.	Universe: the IOR and	Non-Har	LQG 🗆 ndler 🗖	SQG □ Closed □	VSQG□
iii. Indicate the new transporter status: (Only fill out if the facility requires a transporter status change) Transporter □ If the transporter box is checked, you must check at least one mode of transportation below: □ Air □ Water □ Rail □ Other □ Highway □ Check non-transporter if the facility is currently listed in RCRAInfo as a transporter AND no longer transports hazardous waste.					

^{*}Required Fields

RCRAInfo CM&E ENFORCEMENT FORM

RTC	7
KIL	M

*EP	ID Num	ber	Handler Name					
WVR	0051	6765	Bluefield Machine Shop					
*ENFORCEM	ENT [Add •	Update	☐ Delete			ovide an Enfoi as a Seq. No.)	rcement Identifier
*Identifier *Enforcement Date (mm/dd/yyyy) *Location *Agency *Type organization *Person Attorney 09/01/2022 WV S 120 EE-HW WVCAS Docket Number:								
Enforceme	Enforcement Notes:							
Is Enforcement Type 380 (Super CA/FO) and part of a Multi-site Consent Agreement/Final Order (CA/FO)? Yes No If Yes, you must provide the CA/FO Sequence Number below. If you are the lead agency and want to add a Multi-site CAFO, please provide the CA/FO Respondent Name (required) and Notes (as necessary).								
*CA/FO Sequ	ence Nui	mber:	*Re	espondent Name:				
		Notes:						
Was the	re an App	eal? Yes	• No				sition Statu	
*Appea	*Disposition Status Date (mm/dd/yyyy) (mm/dd/yyyy) *Disposition Status Date Qualifier (mm/dd/yyyy)							
Note: You ca	n only lin	k the Enforce	ment Actio		owned b	y your Agency.		
Does this En	forceme	nt Action Co	ntain Corr	ective Action	Requi	rements? 🗌 \	res • No	
Do you want	to link N	ledia? 🗌 Ye	s • No	If Yes, please fill	in Multimed	dia Section on page	2 of this form.	
Do you want	to Add/l	Jpdate/Delet	e a Techni one Section on	cal Requiren	nent Mil	lestone?	Yes • No	0
	IONS TO	THE ABOVE	ENFORCEN	ENT ACTION		s No If Yes	s, please fill in ti	he Section below.
*Seq. No. *Agen	*Seq. No. *Agency *Type (Type + Citation) (ex. FR 262.1) *Date Determined (mm/dd/yyyy) Pate Determined (mm/dd/yyyy) (mm/dd/yyyy) Scheduled RTC Qualifier (mm/dd/yyyy) An RTC Qualifier is required if entering an Actual RTC Date							
S	262.A	40 CFR 262	.13	08/01/2022			O - Observed	05/12/2023
S	262.A	40 CFR 262	.11	08/01/2022			O - Observed	05/12/2023
	-							

Company: IPM Technologies

Notice of Violation (NOV) #: I-22-28-034-MDP

	Corrective Action Plan Information
Date of Inspection:	August 1, 2022
Time of Inspection:	15:45pm
Location Issued:	Bluefield Facility
Permit Number:	N/A
Audit Report Number:	Single Finding
Tracking Number:	N/A
Regulatory Definition:	Title 47, series 58, Section 4.7.d. – Drums containing materials that have the potential to contaminate ground water, shall be stored so that spills and leaks are contained. Measures shall be taken to control drum deterioration and/or damage due to handling.
Finding:	Permittee has failed to store containers containing materials that have the potential to contaminate groundwater in such a manner that spills, and leaks are contained.
Davage/a) Dagmangible	Plant Manager – Timmy Gordon
Person(s) Responsible to Oversee Plan:	Facility Supervisor – Gerald Reed
to Oversee Flair.	Quality Manager – Jack Lamm
Corrective Action to be	IPM is in the process of negotiating removal of all hazardous waste
Taken or that Has Been Taken: (Include date if non- conformance has already been addressed)	containers/tanks from property through a reputable waste removal company. The satellite storage area will contain a holding tank(s) that containers (2) each will sit in as a source of secondary containment. IPM to provide and instruction to be given to facility employees on how and where to check for leaks of stored containers as well as checking for leaks from/around secondary containment units.
	STAGE OF COMPLETION:
	Complete
Method of Verification for Corrective Action Plan:	Once removal of all hazardous waste containers/tanks from property through a reputable waste removal company, this pickup process will be scheduled on a 8-10 week schedule for pickup and removal of hazardous/ Non-hazardous waste from the facility. There are monitoring controls that have been added to the DAILY, WEEKLY, MONTHLY, QUARTLY INSPECTIONS CHECKS LOGBOOK to ensure that containers and secondary tanks are inspected for leaks.
Proposed Date of Completion:	11/15/2022 (on-going monitoring and tracking will be performed)
Issues Holding Up	sent Michel Puckett pics of the Waste Storage Area and containment. Also, send
Completion:	trucking manifest to show bulk waste has been removed.
Date of Completion:	11/23/2022 (continue tracking)
	Jack Lamm

NOV#: 2209-007

Company: IPM Technologies

	Corrective Action Plan Information				
Date of Inspection:	August 1, 2022				
Time of Inspection:	1:37pm				
Location Issued:	Bluefield Facility				
US EPA ID Number:	WVR000516765				
Audit Report Number:	1				
Regulation Number:	40CFR 262.13				
Regulatory Definition:	A generator must determine its generator category. A generator's category is based on the amount of hazardous waste generated each month and may change from month to month. This section sets forth procedures to determine whether a generator is a very small quantity generator, a small quantity generator, or a large quantity generator for a particular month, as defined in § 260.10 of this chapter.				
Finding:	The facility failed to determine their monthly generator category				
Person(s) Responsible	Plant Manager – Timmy Gordon				
to Oversee Plan:	Facility Supervisor – Gerald Reed				
	Quality Manager – Jack Lamm				
Corrective Action to be	Add a monthly waste tracking check to the Waste Inspection Logbook to track				
Taken or that Has	how much, if any Hazardous Waste is picked up from the facility.				
Been Taken: (Include date if non- conformance has already been addressed)	Generator Category was determined by the DEP to be a Small Generator STAGE OF COMPLETION:				
	Complete				
Method of Verification	A monthly tracking has been added to the Waste Inspection Logbook to track				
for Corrective Action Plan:	how much, if any Hazardous Waste is picked up from the facility.				
Proposed Date of	12/30/2022				
Completion:					
Issues Holding Up	None				
Completion:					
Date of Completion:	04/28/2022 (continued tracking)				
Acceptable Completion Sign-off:	Jack Lamm				

NOV#: 2209-007 Company: IPM Technologies

	Corrective Action Plan Information					
Date of Inspection:	August 1, 2022					
Time of Inspection:	1:37pm					
Location Issued:	Bluefield Facility					
US EPA ID Number:	WVR000516765					
Audit Report Number:	2					
Regulation Number:	40CFR 262.11					
Regulatory Definition:	A person who generates a solid waste, as defined in 40 CFR 261.2, must make an accurate determination as to whether that waste is a hazardous waste in order to ensure wastes are properly managed according to applicable RCRA regulations. A hazardous waste determination is made using the following steps: (a) The hazardous waste determination for each solid waste must be made at the point of waste generation, before any dilution, mixing, or other alteration of the waste occurs, and at any time in the course of its management. (c) If the waste is not excluded under 40 CFR 261.4, the person must then use knowledge of the waste to determine whether the waste meets any of the listing descriptions under subpart D of 40 CFR part 261. If the waste is listed, the person may file a delisting petition under 40 CFR 260.20 and 260.22 to demonstrate to the Administrator that the waste from this particular site or operation is not a hazardous waste.					
Finding:	The facility failed to perform hazardous waste determination					
Person(s) Responsible to Oversee Plan:	Plant Manager – Timmy Gordon Facility Supervisor – Gerald Reed Quality Manager – Jack Lamm					
Corrective Action to be Taken or that Has Been Taken: (Include date if non- conformance has already been addressed)	Samples were sent off for the two drums that were mislabeled. Reports have verified that there was no 004 arsenic in them and have been disposed of through the disposal company. STAGE OF COMPLETION: Complete					
Method of Verification for Corrective Action Plan:	Annual training log will be kept in employees job folder.					
Proposed Date of Completion:	12/30/2022					
Issues Holding Up Completion:	Sent Casey Stutler the Sample reports for the honing oil and sludge for determination of waste. This was approved through DEP					
Date of Completion:	11/09/2022					
Acceptable Completion Sign-off:	Jack Lamm					

Exhibit 4



500 LEE STREET EAST • SUITE 1600 • P.O. BOX 553 • CHARLESTON, WEST VIRGINIA 25322 • TELEPHONE: 304-340-1000 • TELECOPIER: 304-340-1130

www.jacksonkelly.com

Direct Dial No.: (304) 340-1006 Facsimile No.: (304) 340-1130 Email: sharvey@jacksonkelly.com

November 17, 2023

Jeremy Bandy
Chief Inspector, Environmental Enforcement
WV Dept. of Environmental Protection
601 57th Street, SE
Charleston, WV 25304

Re: Notification of Full Compliance with Consent Order MM-23-08

between IPM and WVDEP (EPA ID No. WVR000516765)

Mr. Bandy:

WVDEP previously entered into Consent Order MM-23-08 with IPM for a machine shop located at 1712 Coal Heritage Rd. in Bluefield, WV and holding EPA ID No. WVR000516765.

Subsequently, Maxxim Rebuild Co., LLC ("Maxxim") acquired the facility, which now has the site name "Bluefield Machine Shop." I am writing to notify you that Maxxim has fully complied with the Order for Compliance provisions of the Consent Order for the Bluefield Machine Shope and ask that you verify this so that the Consent Order for that facility may be terminated.

Specifically, Maxxim notes that it has submitted and executed the attached corrective action plans for all violations referenced in the Consent Order for the facility. This is supported by WVDEP's attached May 12, 2023 Compliance Evaluation Inspection report. The cover letter to that report provides that "[t]here were no deficiencies noted during the inspection."

In summary, Maxxim has satisfied all requirements of the Order for Compliance at the Bluefield Machine Shop and seeks WVDEP's agreement that the Consent Order may be terminated for the facility pursuant to Paragraph 7. Thank you for your attention to this matter.

Please let me know if you have any questions.

Sincerely,

MARC

M. Shane Harvey, Esq.

Counsel for Maxxim Rebuild Co., LLC

MSH:vmp Enclosures

cc: Shannon Remines



west virginia department of environmental protection

Environmental Enforcement Hazardous Waste 601 57th Street SE Charleston, WV 25304 Phone: 304-926-0470 Harold D. Ward, Cabinet Secretary dep.wv.gov

May 26, 2023

Jack Lamm, Quality Control Tech Bluefield Machine Shop P.O. Box 569 Bluefield, WV 24701

Dear Mr. Lamm:

Enclosed is a copy of the Compliance Evaluation Inspection (CEI) report conducted by a representative from the Director of the Division of Water and Waste Management. This report is based on an inspection conducted on May 12, 2023.

There were no deficiencies noted during the inspection. Thank you for your assistance during this inspection.

If you have any questions, please contact Environmental Inspector Casey Stutler at (304) 926-0499 x49728.

Sincerely,

John Killian

Environmental Inspector Supervisor

Environmental Enforcement - Hazardous Waste

Enclosure

cc: Joseph M. Sizemore, Assistant Chief Inspector, EE - HW/UST/AST Casey Stutler, Environmental Inspector, EE - HW (via email)

Promoting a healthy environment.



west virginia department of environmental protection

DWWM-EE/Hazardous Waste 601 57th Street SE Charleston, WV 25304 Phone: 304-926-0499 x49728 Harold D. Ward, Cabinet Secretary dep.wv.gov

VERY SMALL QUANTITY GENERATOR COMPLIANCE EVALUATION INSPECTION

The regulations for this inspection are Title 40 Code of Federal Regulation (CFR) Parts 260-279 as adopted and incorporated by reference in the WV Hazardous Waste Management Act (WVSC §22-18), and the WV Hazardous Waste Management Rule (33CSR20)

COMPANY NAME: Bluefield Machine Shop EPA ID #: WVR000516765

MAILING ADDRESS: PO Box 569 LOCATION: 1712 Coal Heritage Rd.

Bluefield, WV 24701 Bluefield, WV 24701 37.28269°, -81.24920°

PHONE: 304-888-1098 COUNTY: Mercer

COMPANY CONTACT(s): Jack Lamm TITLE(s): Quality Control Tech

EMAIL ADDRESS: jlamm@alphametresources.com HAZARDOUS WASTES:

ADVISED OF INSPECTION AUTHORITY (Y/N): Y D001 D035 F003 F005

DATE INSPECTED: May 12, 2023

TIME INSPECTED: 1:00pm QUANTITY PER MONTH:

INSPECTOR(s): Casey Stutler, WVDEP-EE/HW <220 lbs

VIOLATION (Y/N): N DISPOSAL COMPANY OR METHOD:

ACTION TAKEN: None Safety-Kleen

PREPARED BY: Casey Stutler, Environmental Inspector

On May 12, 2023 I conducted a Compliance Evaluation Inspection of Maxxim Manufacturing - Bluefield Machine Shop. I met with Shannon Remines, Jack Lamm, and Shelley Surles. They showed me around the facility. The facility recently changed ownership. It was formerly known as IPM Technologies. They are currently notified as a Very Small Quantity Generator of hazardous waste. The facility performs welding, fabrication, hydraulic cylinder repairs, gearbox rebuilds, and gear manufacturing. Hazardous waste is generated during painting.

The facility generates used oil. It is stored in five 330-gallon totes. The totes were labeled with the words "Used Oil" and were sitting on secondary containment pallets. Hazardous waste paint and solvent are stored in the hazardous waste storage room. They had one 55-gallon drum in storage. It was labeled with the words "Hazardous Waste."

Compliance Evaluation: No violations were noted during the inspection.

Is this facility a SNY? Yes No Date: 5/26/2023 Authorized Initials: JDK Should this facility be returned to SNN status? Yes No Date: Authorized Initials:					
Fowler 5/26/23 MSkeens RCRAInfo CM&E EVALUATION - VIOLATION FORM					
*EPA ID Number	WVR000516765		EIN		
Handler Name	Bluefield Machine Shop				
Physical Location	1712 Coal Heritage Rd.				
City Bluefield	State	WV	Zip Code	24701	
Actual Generator Status Check only if different from N	otified Status.	sqg Vs	QG Closed	Non-Handler	
Universe Change Require (Generator Status Change Re		If YES, complete the Univ	verse Change Section (on	reverse side of this form).	
RCRA Non-Notifier?		complete the Handler Secti			
Other Facility Information	n Changes? YES NO	If YES, complete the I	Handler Section (on revers	se side of this form).	
*EVALUATION	Add Update _	Delete			
*Evaluation *Type	*Evaluation Start Date (mm/dd/yyyy)	Agency	Responsible Person	Suborganization	
CEI	05/12/2023	S	WVCAS	EE-HW	
SNY, and SNN, otherwise it del CSE. FUI. and SNY evaluations	Day Zero (mm/dd/ or all evaluation types except CDI, CSE faults to Evaluation Start Date. For CD s, you must select a previous CEI Stan on type does not require a Day Zero.	i, FÜİ, I,	Reclassified SV I Only applicable for SN evaluation type as appropriate.		
Notes:					
Citizen Com	F1	or Field (Check all that ction Samp	I	ubtitle C	
BBI ☐ BIF ☐ CCI	CFI ECM FAI IEC	(Use Only for Evaluati tion-Specific FCI INC PTB P Standardized FCI MR IEI ISI	РТХ 🔲 ТНІ 🗀 UIC 🗀] UOI 🗌 UWR 🗍	
2014	WV Sta	ate Specific FCI SAM □ SPL □ T	NK T TRI T		
COM	OCC DELC ONG	O/Will OF LEE			
Does this Evaluation Ad	d/Update/Delete a Violation?	YES NO	of this form.	tions Section(s) on page 2	
Does this Evaluation lin		YES NO		and Commitments Form.	
Does this Evaluation link	to a 3007 Request?	YES NO	If Yes, please use the Information Requests	and Commitments Form.	
OUTSTANDING VIOLATI	ONS COVERED BY ABOVE E	VALUATION? YES	NO If Yes, file	in information below.	
*Seg. No. *Violation	a Type *Agency	*Regulation Citation (Type + Citation) (ex. FR 262.1)		*Date Determined (mm/dd/yyyy)	
262.		40 CFR 262.	13	08/01/2022	
262		40 CFR 262.	62.11 08/01/2022		

^{*}Required Fields

RCRAInfo CM&E Evaluation-Violation Form, Page 2

EPA ID Number Handler Name							
WVR000516765	Bluefield Machine Shop						
VIOLATIONS SECTION							
(Additional Violations can be added/updated/deleted using the RCRAInfo CM&E Additional Violations Form)							
VIOLATION Add Update Delete Link to Above Evaluation							
Seq. No Type Agency (mm/dd/)	Type Agency (mm/dd/yyyy) Qualifi				Actual RTC Date (mm/dd/yyyy) 05/12/2023		
Notes: The facility failed to determine their monthly	genera						
LINK CITATIONS TO ABOVE VIOLATION?	YES[● NO □		If Yes, fill in in	formation below		
Citation Citation			٨	lotes			
FR 40 CFR 262.13							
	<u> </u>						
VIOLATION Add Update Delete)	,		Link to Abov	e Evaluation		
Seq. No Type Agency (mm/dd/yyyy) Qualifier (mm/dd/yyyy)					Actual RTC Date (mm/dd/yyyy) 05/12/2023		
Notes: The facility failed to perform hazardous wast	te deter		3				
LINK CITATIONS TO ABOVE VIOLATION?	YES[● NO□		If Yes, fill in it	nformation below		
Citation Citation			N	otes			
FR 40 CFR 262.11		l L					
HANDLER SECTION	N (Fill	out if RCRA	Non-Notif	ier)			
Handler Name		Contac	t				
Street							
City	St	tate		Zip Code			
County							
UNIVERSE CHANGE SECTION	ON (Fi	II out if Unive	rse Chang	ge Required)			
i. Indicate the Facility's current Universe(s):							
ii. Indicate the new RCRAinfo Generator Universe: Note: All TSD activity changes must be handled by the IOR and cannot be made using this form.	Note: All TSD activity changes must be handled by the IOR and						
Transporter ☐ Non-Transporter ☐ Check non-transporter if the facility is currently listed in RCRAInfo as a transporter status change) ☐ Air ☐ Water ☐ Rail ☐ Other ☐ Highway ☐ Non-Transporter ☐ Non-Transporter ☐ Check non-transporter if the facility is currently listed in RCRAInfo as a transporter AND no longer transports hazardous waste.							

*Required Fields

RCRAInfo CM&E ENFORCEMENT FORM

RTC	1
-----	---

*EPA ID Number			Ha	ındler Name		
WVR000516765	Blue	Bluefield Machine Shop				
*ENFORCEMENT	Update	e 🗌 Delete			ovide an Enfor as a Seq. No.).	cement Identifier
*Identifier *Enforcement Date (mm/dd/yyyy)						
Enforcement Notes:	Dooner					
Is Enforcement Type 380 (Super CA/FO) and part of a Multi-site Consent Agreement/Final Order (CA/FO)? Yes No If Yes, you must provide the CA/FO Sequence Number below. If you are the lead agency and want to add a Multi-site CAFO, please provide the CA/FO Respondent Name (required) and Notes (as necessary).						CA/FO)? Multi-site CAFO,
*CA/FO Sequence Number:		*Respondent Name:				
Notes:						
Was there an Appeal?	Yes • No			Dispos	sition Status	S
If Yes, please fill in this Section *Appeal Initiated Date (mm/dd/yyyy)	*Appeal Res (mm/do		*Disp	oosition Status Qualifier		on Status Date /dd/yyyy)
If this facility is a SNC, does this Enforcement Action address the SNC determination? Yes No If yes, please provide the following information. Note: You can only link the Enforcement Action to an SNY owned by your Agency. SNY Evaluation Start Date:						
Does this Enforcement Acti	on Contain C	Corrective Action	Require	ements? 🗌 Y	es 💽 No	
Do you want to link Media? Yes No If Yes, please fill in Multimedia Section on page 2 of this form.						
Do you want to Add/Update/Delete a Technical Requirement Milestone? Yes No If Yes, please fill in Technical Requirement Milestone Section on page 2 of this form.						
*LINK VIOLATIONS TO THE ABOVE ENFORCEMENT ACTION? • Yes No If Yes, please fill in the Section below. Note: You can link RTC'd violations to an enforcement action.						
Seg. No. *Agency *Type (Ty	gulation Citation tpe + Citation) ex. FR 262.1)	*Date Determined (mm/dd/yyyy)	Already RTC'd	Scheduled RTC Date (mm/dd/yyyy)	RTC Qualifier An RTC Qu entering an	RTC Actual Date (mm/dd/yyyy) alifier is required if Actual RTC Date
S 262.A 40 CF	R 262.13	08/01/2022			O - Observed	05/12/2023
S 262.A 40 CF	R 262.11	08/01/2022			O - Observed	05/12/2023

^{*}Required Fields

Notice of Violation (NOV) #: I-22-28-034-MDP

Company: IPM Technologies

	Corrective Action Plan Information
Date of Inspection:	August 1, 2022
Time of Inspection:	15:45pm
Location Issued:	Bluefield Facility
Permit Number:	N/A
Audit Report Number:	Single Finding
Tracking Number:	N/A
Regulatory Definition:	Title 47, series 58, Section 4.7.d. – Drums containing materials that have the potential to contaminate ground water, shall be stored so that spills and leaks are contained. Measures shall be taken to control drum deterioration and/or damage due to handling.
Finding:	Permittee has failed to store containers containing materials that have the potential to contaminate groundwater in such a manner that spills, and leaks are contained.
Person(s) Responsible	Plant Manager – Timmy Gordon
to Oversee Plan:	Facility Supervisor – Gerald Reed
to Oversee Han.	Quality Manager – Jack Lamm
Corrective Action to be Taken or that Has Been Taken: (Include date if non- conformance has already been addressed)	IPM is in the process of negotiating removal of all hazardous waste containers/tanks from property through a reputable waste removal company. The satellite storage area will contain a holding tank(s) that containers (2) each will sit in as a source of secondary containment. IPM to provide and instruction to be given to facility employees on how and where to check for leaks of stored containers as well as checking for leaks from/around secondary containment units.
	STAGE OF COMPLETION: Complete
Method of Verification for Corrective Action Plan:	Once removal of all hazardous waste containers/tanks from property through a reputable waste removal company, this pickup process will be scheduled on a 8-10 week schedule for pickup and removal of hazardous/ Non-hazardous waste from the facility. There are monitoring controls that have been added to the DAILY, WEEKLY, MONTHLY, QUARTLY INSPECTIONS CHECKS LOGBOOK to ensure that containers and secondary tanks are inspected for leaks.
Proposed Date of	11/15/2022 (on-going monitoring and tracking will be performed)
Completion:	
Issues Holding Up	sent Michel Puckett pics of the Waste Storage Area and containment. Also, send
Completion:	trucking manifest to show bulk waste has been removed.
Date of Completion:	11/23/2022 (continue tracking)
Completion Sign-off:	Jack Lamm

NOV#: 2209-007

Company: IPM Technologies

	Corrective Action Plan Information				
Date of Inspection:	August 1, 2022				
Time of Inspection:	1:37pm				
Location Issued:	Bluefield Facility				
US EPA ID Number:	WVR000516765				
Audit Report Number:	1				
Regulation Number:	40CFR 262.13				
Regulatory Definition:	A generator must determine its generator category. A generator's category is based on the amount of hazardous waste generated each month and may change from month to month. This section sets forth procedures to determine whether a generator is a very small quantity generator, a small quantity generator, or a large quantity generator for a particular month, as defined in § 260.10 of this chapter.				
Finding:	The facility failed to determine their monthly generator category				
Person(s) Responsible	Plant Manager – Timmy Gordon				
to Oversee Plan:	Facility Supervisor – Gerald Reed				
	Quality Manager – Jack Lamm				
Corrective Action to be	Add a monthly waste tracking check to the Waste Inspection Logbook to track				
Taken or that Has Been Taken: (Include date if non- conformance has already been addressed)	how much, if any Hazardous Waste is picked up from the facility. Generator Category was determined by the DEP to be a Small Generator STAGE OF COMPLETION: Complete				
Method of Verification	A monthly tracking has been added to the Waste Inspection Logbook to track				
for Corrective Action Plan:	how much, if any Hazardous Waste is picked up from the facility.				
Proposed Date of Completion:	12/30/2022				
Issues Holding Up Completion:	None				
Date of Completion:	04/28/2022 (continued tracking)				
Acceptable Completion Sign-off:	Jack Lamm				

NOV#: 2209-007 Company: IPM Technologies

Corrective Action Plan Information						
Date of Inspection:	August 1, 2022					
Time of Inspection:	1:37pm					
Location Issued:	Bluefield Facility					
US EPA ID Number:	WVR000516765					
Audit Report Number:	2					
Regulation Number:	40CFR 262.11					
Regulatory Definition:	A person who generates a solid waste, as defined in 40 CFR 261.2, must make an accurate determination as to whether that waste is a hazardous waste in order to ensure wastes are properly managed according to applicable RCRA regulations. A hazardous waste determination is made using the following steps: (a) The hazardous waste determination for each solid waste must be made at the point of waste generation, before any dilution, mixing, or other alteration of the waste occurs, and at any time in the course of its management. (c) If the waste is not excluded under 40 CFR 261.4, the person must then use knowledge of the waste to determine whether the waste meets any of the listing descriptions under subpart D of 40 CFR part 261. If the waste is listed, the person may file a delisting petition under 40 CFR 260.20 and 260.22 to demonstrate to the Administrator that the waste from this particular site or operation is not a hazardous waste.					
Finding:	The facility failed to perform hazardous waste determination					
Person(s) Responsible to Oversee Plan:	Plant Manager – Timmy Gordon Facility Supervisor – Gerald Reed Quality Manager – Jack Lamm					
Corrective Action to be Taken or that Has Been Taken: (Include date if non- conformance has already been addressed)	Samples were sent off for the two drums that were mislabeled. Reports have verified that there was no 004 arsenic in them and have been disposed of through the disposal company. STAGE OF COMPLETION: Complete					
Method of Verification for Corrective Action Plan:	Annual training log will be kept in employees job folder.					
Proposed Date of Completion:	12/30/2022					
Issues Holding Up Completion:	Sent Casey Stutler the Sample reports for the honing oil and sludge for determination of waste. This was approved through DEP					
Date of Completion:	11/09/2022					
Acceptable Completion Sign-off:	Jack Lamm					